

Standex Fibre Body Filler for Zinc U1010

Standex Fibre Body Filler For Zinc U1010 is a fibreglass reinforced body filler. It adheres to sheet metal and to glass-reinforced plastic, as well as cured old paintwork. It is easy to apply and to sand.

- Coarse fibreglass-reinforced polyester stopper.
- Can be used to repair small rust holes.
- Suitable for steel sheet, UP-glass fibre (unsaturated polyester), glass fibre reinforced plastic, and aluminium.
- Suitable for galvanised substrates.



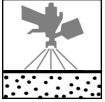
The Art of Refinishing.

Standex Fibre Body Filler for Zinc U1010

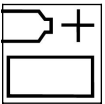
Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned
Galvanised steel or soft aluminium sanded and cleaned.
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.



Stopper	Hardener
Weight	Weight
100	2
U1010	BPO BLUE BPO RED HARD PASTE U1120 B HARD PASTE U1120 R



Pot life at 20°C: 4 min - 5 min



Apply smooth film immediately after mixing, avoiding air entrapment.



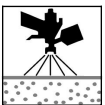
	BPO / U1120
20 °C	20 min - 30 min



Guideline for short wave IR equipment
Half power: 2 - 3 min



P60 - P80



2K Polyester Stopper

VOC compliant

2004/42/IIB(b)(250) 150: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 150 g/l.

Stadox Fibre Body Filler for Zinc U1010

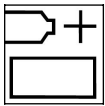
Products

Stadox Fibre Body Filler for Zinc U1010

BPO Hardener Paste Blue
BPO Hardener Paste Red
STADOX HARDENER PASTE, BLUE
STADOX HARDENER PASTE, RED

Product mix

The choice of hardener and Thinner should be made according to application temperature and size of repair.



U1120 red / BPO Red	Standard hardener paste for dedicated Stadox Polyester Stoppers.
U1120 blue / BPO	Recommended for dedicated Stadox Polyester Stoppers. Mainly used at higher application temperature.

Clean after use with a suitable solventbased cleaning thinner.



Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
 - Do not apply over 1K primer, etch primer or not well cured paintwork.
 - Do not wet sand.
 - Reaction temperature should be at least +5°C.
 - Application : Holes
Substrate: Non supporting parts of the vehicle
Small holes up to approx. 1cm in diameter
Fill in and cover area with Stadox Fibre Body Filler for Zinc U1010.
Larger damage
 - Use glassfibre mat (1-2 mm grid).
 - This should extend 5-10 cm beyond the edges of the repair.
 - Fill area for repair work with Stadox Fibre Body Filler for Zinc U1010. Then press glass fibre mat into freshly applied Stadox Fibre Body Filler for Zinc U1010.
 - After 10-20 min at 20°C apply Stadox Fibre Body Filler for Zinc U1010 to the glassfibre mat and spread over the edges.
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Standex Fibre Body Filler for Zinc U1010

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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