

Standox Spray Filler U1100

Standox Polyester Spray Filler U1100 is a thick film spray putty that replaces putty work and can be used as a sprayable fine putty.

- Spray filler.
- Easy to sand.
- Pore-free finish.
- Can be used as a fine putty.

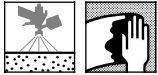


Standex Spray Filler U1100

Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.
 Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.
 Old or original paintwork well sanded and cleaned.
 Fully cured 2K Fillers or 2K Epoxy Primer-surfacer sanded and cleaned
 OEM Primer (e-coat), sanded and cleaned.
 Steel, galvanised steel and light aluminium, sanded and cleaned, coated with primer and overcoated with 2K Filler



| Stopper | | Hardener | | Thinner | |
|---------|--------|-----------------|--------|---------|--------|
| Volume | Weight | Volume | Weight | Volume | Weight |
| 100 | 100 | 5 | 3,6 | 0 - 5% | 0 - 5% |
| U1100 | | AXT550 / AXT560 | | 11008 | |



Pot life at 20°C: 20 min - 30 min



| | Spray nozzle | Spray pressure | |
|-----------|--------------|----------------|----------------|
| Compliant | 2 - 2.5 | 2 - 3 bar | inlet pressure |

see manufacturer's instructions



1 - 5 coats
 without intermediate flash-off
 before bake: 5 min - 10 min



| | AXT550 / AXT560 |
|------------|-----------------|
| 20 °C | 2 hr |
| 60 - 65 °C | 30 min - 35 min |



Guideline for short wave IR equipment
 Half power: 10 - 12 min



Coarse sand: P120 - P220
 Final sand: P240 - P360



Primer
 Primer-Surfacer
 Filler

VOC compliant

2004/42/IIB(b)(250) 250: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 250 g/l.

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Products

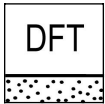
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AXT550 Hardener For 2K Spray Putty

AXT560 Hardener for 2K Spray Putty

Standex Thinner Polyester 11008

500 - 600 µm film thicknesses up to 1000µm are possible



Clean after use with a suitable solventbased guncleaner.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Do not apply over 1K primer, etch primer or thermoplastic acrylic finishes.
- Do not wet sand.
- Polyester materials have a limited shelf life. Store in a cool place, and use within 12 months for best results.
- Mix thoroughly by hand before placing the can on mixing machine.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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