

# Standoflex Plastic Primer U3060



**Standoflex Plastic Primer U3060 is a 1K primer for tri-coat application on plastics. It is easy to use and adheres to most commonly used exterior plastic car parts.**

- Easy to use.
- Adheres to all exterior plastic car parts.
- 1K Primer for three-stage plastic refinishing.

**1K primer for painting plastic parts.**



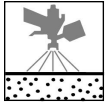
**The Art of Refinishing.**

# Standoflex Plastic Primer U3060

## Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.

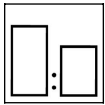


New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in Standoflex Plastic Cleaner antistatic 6500 / final cleaning use a cloth moistened with Standoflex Plastic Cleaner antistatic 6500.

Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Change cloths often, never use dirty cloths.

Remove thoroughly all traces of release agents.

Repairs to exterior common plastic car parts, sanded and cleaned.



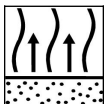
Primer	
Volume	Weight
100	100
U3060	



Not applicable



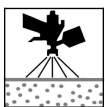
	Spray nozzle	Spray pressure	
Compliant	1.2 - 1.3	1.5 - 2 bar	inlet pressure
HVLP	1.3 - 1.4	0.7 bar	atomisation pressure
see manufacturer's instructions			



1 normal coat final flash-off: 10 min



20 °C	10 min
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Appropriate Filler  
Stopper

VOC compliant

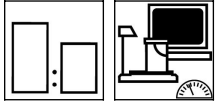
This product mix is out of scope for VOC directive

# Standoflex Plastic Primer U3060

## Products

Standoflex Plastic Primer U3060

## Product mix



Mixing ratios with special agents are available in the productmix table on Standowin IQ and in the specific TDS.



1 - 2  $\mu\text{m}$

### Theoretical coverage

40 m<sup>2</sup>/l at 1 micron dry film thickness

Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased guncleaner.

## Remarks

- Material has to be at room temperature (18-25°C) before use.
- Shake before use.
- Coated plastic car parts should not be washed with a high-pressure jet cleaner within the first six weeks. After this period, the nozzle must be held at a distance of no less than 30 cm from the object.
- For detailed information regarding suitable plastic substrates, please refer to the Standox Plastic Painting System TDS - SXPlasticSystem.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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