

Standoflex 2K Plastic Primer Surfacer U3200

Standoflex 2K Plastic Primer Surfacer U3200 is a safe, universal 2K primer surfacer for time-saving repairs to all exterior plastic car parts. It is ready to spray as soon as it has been mixed. It should only be applied together with Standoflex 2K Plastic Hardener.

- Wet-on-wet application or can be used as sanding surfacer.
- Easy to use.
- Application in a single spray process (One Visit Application).
- 2K primer filler for 2-stage build-up on plastic car parts.
- Efficient process.
- Good adhesion to all exterior plastic car parts.

The time-saving plastic primer surfacer.



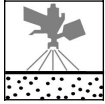
The Art of Refinishing.

Standoflex 2K Plastic Primer Surfacer U3200

Product preparation - application STANDARD WET-ON-WET



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.

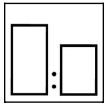


New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in Standoflex Plastic Cleaner antistatic 6500 / final cleaning use a cloth moistened with Standoflex Plastic Cleaner antistatic 6500.

Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Change cloths often, never use dirty cloths.

Remove thoroughly all traces of release agents.

Repairs to exterior common plastic car parts, sanded and cleaned.



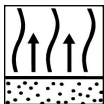
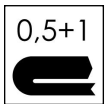
Primer surfacer		Hardener	
Volume	Weight	Volume	Weight
1	100	1	73
U3200		PLASTIC HARDENER U3210	



Pot life at 20°C: 8 hr - 10 hr



	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.4	1.8 - 2 bar	inlet pressure
HVLP	1.3 - 1.4	0.7 bar	atomisation pressure
see manufacturer's instructions			

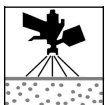


0.5 + 1
1 operation
1st: thin and closed
2nd: normal

final flash-off: 20 min - 1 day with 2K Topcoat / Stadox Basecoat
final flash-off: 45 min - 1 day with Standohyd Plus Basecoat



P800 - P1000



Elastified 2K Topcoat
Basecoat + Elastified Clearcoat

VOC compliant

This product mix is out of scope for VOC directive

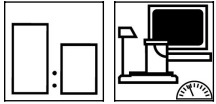
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Products

Standoflex 2K Plastic Primer Surfacer U3200

Standoflex 2K Plastic Hardener U3210

Product mix



Mixing ratios with special agents are available in the productmix table on Standwin IQ and in the specific TDS.



25 - 30 μm

Theoretical coverage

195 m^2/l at 1 micron dry film thickness

Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased guncleaner.

Remarks

- Material has to be at room temperature (18-25°C) before use.
 - Surplus ready for use material should not be returned to original can.
 - Material should be stored at 20°C.
 - Coated plastic car parts should not be washed with a high-pressure jet cleaner within the first six weeks. After this period, the nozzle must be held at a distance of no less than 30 cm from the object.
 - Must be overcoated within maximum 24 hours.
 - PE, PP and POM should not be overcoated due to risk of adhesion failures.
 - Mix thoroughly by hand before placing the can on mixing machine.
 - In countries without VOC legislation Standox Basecoat/Standocryl 2K Topcoat/Standocryl 2K Topcoat NEW can be used as well.
 - For detailed information regarding suitable plastic substrates, please refer to the Standox Plastic Painting System TDS - SXPlasticSystem.
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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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