

Standofleet Multitoning Additive 5100



Standofleet is the modular paint system for commercial vehicles that complies with the strict VOC limits of the European Union. Standofleet Multitoning Additive 5100 for the Standofleet Topcoat System can be used with Standofleet Medium Solid, High Solid and High Solid thick coat topcoats. It is suitable for pin-stripping, lettering and smaller surfaces.

- Optimal flow and topcoat gloss.
- Allows for extremely efficient and economical work flow.
- Suitable for pin-stripping, lettering and smaller surfaces.

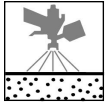


Standofleet Multitoning Additive 5100

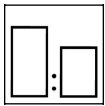
Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Surfaces must be prepared and cleaned correctly before application
 Primer, Primer-surfacer or Filler, sanded and cleaned
 Old or original paintwork well sanded and cleaned.
 Primer-Surfacer or Filler, unsanded in a wet-on-wet process
 Repair areas should be sanded with P500-P600 (by machine) or P800-P1000 (by hand) and cleaned



MS Topcoat		
Topcoat	Hardener	Reducer
4	1	20%
	FLT HSHard F	FLT Multit

HS Topcoat		
Topcoat	Hardener	Reducer
3	1	10-15%
	FLT HSHard F	FLT Multit

Pot life at 20°C: 25 min - 35 min



	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.4	2 - 4 bar	inlet pressure
HVLP	1.3 - 1.4	0.7 bar	atomisation pressure
see manufacturer's instructions			



1.5 - 2 coats final flash-off: 45 min - 1 hr



Lightly sand the existing finish (if it is older than 24 hours) wet with P600 - 800 grade or with a fine sanding pad.

VOC compliant

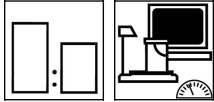
This product mix is not VOC compliant.

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Products

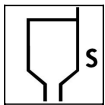
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Product mix



Mixing ratios with special agents are available in the productmix table on Standowin IQ and in the specific TDS. The choice of hardener and Thinner should be made according to application temperature and size of repair.

FLT HSHard F	Accelerated fast hardener for small panels or for design work (stripes) 20-25°C.
FLT Multit	Accelerated fast hardener for small panels or for design work (stripes) 20-25°C.



DIN 4: 20 - 22 s at 20°C

Remarks

- Not recommended for use in undercoats except for Standofleet 2K-Sealer U2020.
- If several stripes are applied and force dried each, intermediate sanding is required.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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