

# Standox SprayMax 1K Spotfill Primer U3020



Standox 1K Spotfill Primer U3020 is a zinc-chromate free 1K primer for small sand-through areas to bare metal, including edges and corners. It can be over-coated with Standohyd Plus and Standoblue Basecoats.

- · Short flash-off times.
- Application in a single spray process (One Visit Application).
- · Good topcoat holdout.
- · De-nib with soft ultra-fine pad.

1K Spotfill Primer U3020.



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# **Product preparation - application STANDARD**



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.





Small sanded-through spots down to the bare metal, e.g. on edges and corners, immediately before application of Waterborne Basecoat



Shake before use. (for at least 2 minutes) Make a spray test after shaking.



Not applicable





1 coat

final flash-off: 10 min - 15 min



If desired slight denibbing with soft pad ultra-fine.



Standoblue Basecoat / Standohyd Plus Basecoat + Clearcoat

VOC compliant

2004/42/IIB(e)(840) 730: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 730 g/l.

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### **Products**

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 $3 - 5 \mu m$ 



After use, hold aerosol can upside down and spray briefly to clean nozzle.

#### Remarks

- · Material has to be at room temperature (18-25°C) before use.
- Application distance to the substrate should be 15 until 25 cm.
- · Standox 1K Spotfill Primer U3020 is slightly transparent. Do not apply to coverage.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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