

Standox 2K Crystal Clear K9035



Standox 2K Crystal Clear K9035 is a high-quality 2K clearcoat in an aerosol can, and is perfect for headlight refinishing. It is characterized by its particularly user-friendly application and its short drying times.

- Fast drying.
- Good gloss and topcoat holdout.
- Outstanding topcoat holdout.
- Part of the Standox headlight repair kit.



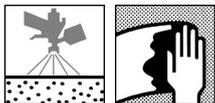
The Art of Refinishing.

Standex 2K Crystal Clear K9035

Product preparation - application STANDARD



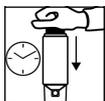
It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Standoblue Basecoat / Standohyd Plus Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application
 Standox Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application



Shake before use. (for at least 2 minutes)
 Remove the red button from the cap and place it on the activation valve at the bottom of the can.
 Press the activation valve inwards.
 Shake the aerosol can once again for at least two minutes after activation.



Pot life at 20°C: 12 hr
 Shake well again prior to each use.



2 coats with intermediate flash-off: 5 min - 10 min
 final flash-off: 10 min



60 - 65 °C

20 min - 30 min

20 °C

12 hr - 16 hr



Guideline for short wave IR equipment
 Half power: 5 - 7 min
 Full power: 8 - 10 min

VOC compliant

2004/42/IIB(e)(840) 640: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 640 g/l.

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Products

Standex 2K Crystal Clear K9035



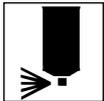
35 - 45 µm 2 coats

Theoretical coverage

150 m²/l at 1 micron dry film thickness

Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



After use, hold aerosol can upside down and spray briefly to clean nozzle.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Allow additional time for preheating up to panel temperature.
- IR drying is not allowed for headlight repairs.
- Application distance to the substrate should be 15 until 25 cm.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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