

# Standex 1K Adhesion Primer U3030



**Standex 1K Adhesion Primer U3030 is a chromate-free, 1K etching primer that increases corrosion protection and is easy to apply. It is suitable for use as a primer in a single spray pass on welding parts (welding certificate available). It is also suitable as a primer under 2K primer fillers.**

- One to two spray passes.
- Easy to use.
- 1K acid primer.
- Certified for welding.
- Chromate-free.
- Outstanding corrosion protection.



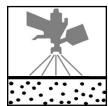
**The Art of Refinishing.**

# Standex 1K Adhesion Primer U3030

## Product preparation - application Spot & Panel repair



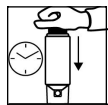
It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



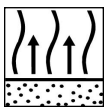
Bare steel sanded and cleaned  
Galvanised steel or aluminium sanded and cleaned  
OEM Primer (e-coat), sanded and cleaned  
Old or original paintwork well sanded and cleaned.  
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.



Shake before use. (for at least 2 minutes)  
Make a spray test after shaking.



Not applicable



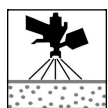
2 coat with intermediate flash-off: 5 min - 10 min



18 - 22 °C

U3030 SP

15 min - 20 min



2K Filler

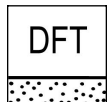
VOC compliant

2004/42/IIB(e)(840) 680: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 680 g/l.

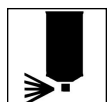
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## Products

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15 - 30 µm 2 coats



After use, hold aerosol can upside down and spray briefly to clean nozzle.

## Remarks

- Application distance to the substrate should be 15 until 25 cm.
- Material has to be at room temperature (18-25°C) before use.
- Owing to the wide variety of metal alloys and manufacturing processes, it is essential to carry out a preliminary test on the respective substrate to ensure that the pretreatment is sufficient to guarantee perfect adhesion.
- Not suitable for application on thermoplastic paintwork.
- Do not overcoat with PE or EP products.
- Certificate for welding existing. Suitable primer for panels which have to be welded.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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