

# Standex VOC System Filler U7540



**Standex VOC System Filler U7540 offers high-performance and it very economical. It is chromate-free and ideal for universal use. It can easily be applied on almost any substrate, from factory primed substrates to sanded Standox polyester substrates. Standox VOC System Filler U7540 demonstrates extreme vertical stability and provides good build-up.**

- Easy to sand.
- Good filling properties.
- Good insulating properties.
- VOC compliant.
- Optimal topcoat holdout.



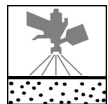
**The Art of Refinishing.**

# Standex VOC System Filler U7540

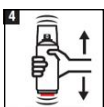
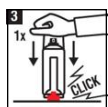
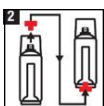
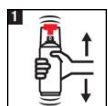
## Product preparation - application STANDARD



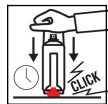
It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Old or original paintwork well sanded and cleaned.  
OEM Primer (e-coat), sanded and cleaned  
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.  
Glass fibre polyester substrates, free of release agents, sanded and cleaned.



- 1.Shake before use. (at least 2 minutes)
  - 2.Remove the red button from the cap and position it in the activation valve at the bottom of the can.
  - 3.Place the spray can on a hard surface. Apply downward pressure to activate the spray can.
  - 4.Shake the aerosol can once again for at least two minutes after activation.
- Make a spray test after shaking.



Activated: 8 hr



18 - 22 °C

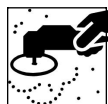
3 hr - 4 hr

60 - 65 °C

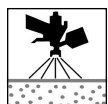
30 min - 40 min



Guideline for short wave IR equipment  
Half power: 10 - 15 min



P500 - P600



2K Topcoat  
Basecoat + Clearcoat

VOC compliant

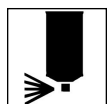
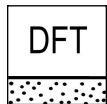
2004/42/IIB(e)(840) 620: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 620 g/l.

# Standex VOC System Filler U7540

## Products

Standex VOC System Filler U7540

50 - 70 µm



After use, hold aerosol can upside down and spray briefly to clean nozzle.

## Remarks

- Application distance to the substrate should be 15 until 25 cm.
- Material has to be at room temperature (18-25°C) before use.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

