

Standex Stone Chip Primer U3300



The water-based Standox Stone Chip Primer U3300 makes it possible to reproduce corresponding structures on car door sills and fenders. The Standox Stone Chip Primer U3300 is ideally suited for application under Standoblue and Standohyd Plus Basecoat, but can also be used under Standox Basecoat.



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Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Old or original paintwork well sanded and cleaned.
Fully cured 2K Fillers or 2K Epoxy Primer-Surfacer



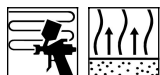
Application method	U3300 (Stone Chip Primer)	Thinner
	Volume	Volume
Smooth surface	100%	≤ 10%
Textured surface	100%	0%
	U3300 (StoneChip BI)	Demineralised Water



Not applicable



	Spray nozzle	Spray pressure	
Compliant	1.5 - 2	1.5 - 2 bar	inlet pressure
HVLP	1.5 - 2	0.7 bar	atomisation pressure
High pressure spraying	-	3 - 4 bar	inlet pressure
see manufacturer's instructions			



2 - 3 coats

before bake: 35 min - 40 min



	150μ	300μ
20 °C	2 hr - 2 hr 30 min	12 hr - 16 hr
60 - 65 °C	30 min - 35 min	30 min - 35 min



2K Topcoat
Standoblue Basecoat / Standohyd Plus Basecoat + Clearcoat

VOC compliant

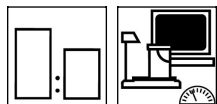
2004/42/IIB(e)(840) 130: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 130 g/l.

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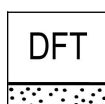
Products

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Product mix



Mixing ratios with special agents are available in the productmix table on Standwin IQ and in the specific TDS.



150 - 300 μm

Theoretical coverage

525 m^2/l at 1 micron dry film thickness

Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable waterborne guncleaner.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Do not apply over 1K primer, etch primer or thermoplastic acrylic finishes.
- In countries without VOC legislation Standox Basecoat/Standocryl 2K Topcoat/Standocryl 2K Topcoat NEW can be used as well.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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