



Standofleet Wash Primer 1:1 U2530



Standofleet is the modular paint system for commercial vehicles that complies with the strict VOC limits of the European Union. Standofleet Wash Primer 1:1 U2530 is a passivating etch primer that offers outstanding corrosion protection.

- Application in three coats.
- Outstanding corrosion protection.
- Optimal adhesion.

Optimal corrosion protection.



The Art of Refinishing.

Standofleet Wash Primer 1:1 U2530

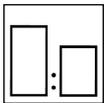
Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned
Galvanised steel or aluminium sanded and cleaned
Pretreated corrosion damages (e.g. sandblasted)
Stainless steel, sanded and cleaned
Old or original paintwork well sanded and cleaned.
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.



Primer		Hardener	
Volume	Weight	Volume	Weight
1	100	1	91
U2530		FLEET U2540 *	

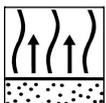
* Mix material must be used the same day.



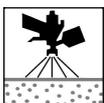
Pot life at 20°C: 8 hr



	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.5	2 - 2.5 bar	inlet pressure
HVLP	1.3 - 1.5	0.7 bar	atomisation pressure
Membrane pump	1.1	2.5 - 3 bar	atomisation pressure
Membrane pump	1.1	0.8 - 1.2 bar	material pressure
see manufacturer's instructions			



2 coats
with intermediate flash-off: 10 min - 15 min
final flash-off: 30 min



2K Filler

VOC compliant

2004/42/IIB(c)(780) 780: The EU limit value for this product (product category: IIB(c)) in ready to use form is maximum 780 g/l of VOC. The VOC content of this product in ready to use form is maximum 780 g/l.

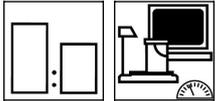
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Products

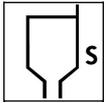
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Standofleet Activator U2540

Product mix



Mixing ratios with special agents are available in the productmix table on Standwin IQ and in the specific TDS.



DIN 4: 15 - 16 s at 20°C



8 - 10 µm

Theoretical coverage

80 - 90 m²/l at 1 micron dry film thickness

Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased cleaning thinner.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Surplus ready for use material should not be returned to original can.
- Must be overcoated within maximum 24 hours.
- Mix thoroughly by hand before placing the can on mixing machine.
- Must be applied in combination with Standofleet 2K Filler / VOC Filler in a 3-stage system.
- On sanded and cleaned aluminium, prime immediately to prevent oxidation of the aluminium and to avoid further problems due to absorption.
- Do not overcoat with PE, EP, Standohyd and Standoblue products.

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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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