

Standofleet 2K VOC Wet-on-Wet Filler U2570




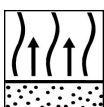
Standofleet is the modular paint system for commercial vehicles that complies with the strict VOC limits of the European Union. Standofleet 2K VOC Wet-on-Wet Filler U2570 is a VOC-compliant, 2K wet-on-wet filler with outstanding holdout.

- Filler with extremely high-solids content that offers outstanding vertical stability.
- Developed specially for efficient wet-on-wet application.
- The white and dark-grey fillers can be mixed together to produce various shades of grey.

Effective with good coverage.



The Art of Refinishing.



VOC compliant

SX-EN CV628 Version 35 2401 2/4

Standofleet 2K VOC Wet-on-Wet Filler U2570

Products

Standofleet 2K VOC Wet-on-Wet Filler U2570

Standofleet 2K HS Hardener 4120

Standofleet 2K HS Hardener Fast 4110

Standofleet 2K HS Hardener Slow 4130

Standofleet 2K Special Thinner 5150

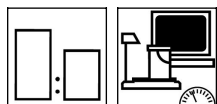
Standofleet 2K Thinner 5120

Standofleet 2K Thinner Extra Slow 5140

Standofleet 2K Thinner Fast 5110

Standofleet 2K Thinner Slow 5130

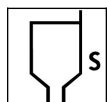
Product mix



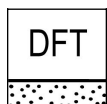
Mixing ratios with special agents are available in the productmix table on Standwin IQ and in the specific TDS.

The choice of hardener and Thinner should be made according to application temperature and size of repair.

| | |
|------|---|
| 4110 | Accelerated fast hardener for small panels or for design work (stripes) 20-25°C. |
| 4120 | Standard hardener for all 2K CV products (20-25°C). |
| 4130 | Slow hardener for large surfaces and high temperatures (>30°C). |
| 5110 | Fast thinner only for small panels/areas (15-20°C). |
| 5120 | Standard CV thinner for all CV products. (20 -25°C). |
| 510 | Slow thinner for large surfaces and high temp. (25-30°C), to avoid overspray problems. |
| 5140 | Extra slow thinner for large surfaces and extra high temp. (>35°C) , to avoid overspray problems. |



DIN 4: 18 - 20 s at 20°C



30 - 40 µm

Theoretical coverage

420 - 430 m²/l at 1 micron dry film thickness

Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased guncleaner.

Standofleet 2K VOC Wet-on-Wet Filler U2570

Remarks

- Material has to be at room temperature (18-25°C) before use.
 - Surplus ready for use material should not be returned to original can.
 - Sanding needed if dried more than 16 hours at 20°C.
 - Mix thoroughly by hand before placing the can on mixing machine.
 - Close can of hardener tightly immediately after use, as this product will react with humid air and water and lose its hardening effect.
 - Filler is tintable up to 10% with Standofleet / Standomix mixing enamels or up to 20% with Standofleet Topcoat. Drying and sanding can be affected.
 - In Non-VOC countries the material can also be overcoated with Standofleet MS Topcoat.
 - Filler Color 2 can be obtained by mixing the white and the dark grey color in a 100:7 ratio by weight.
 - 15% Stadox Plasticiser 5660 can be added to the product. Mixing ratios are unchanged.
-

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Stadox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Stadox product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

